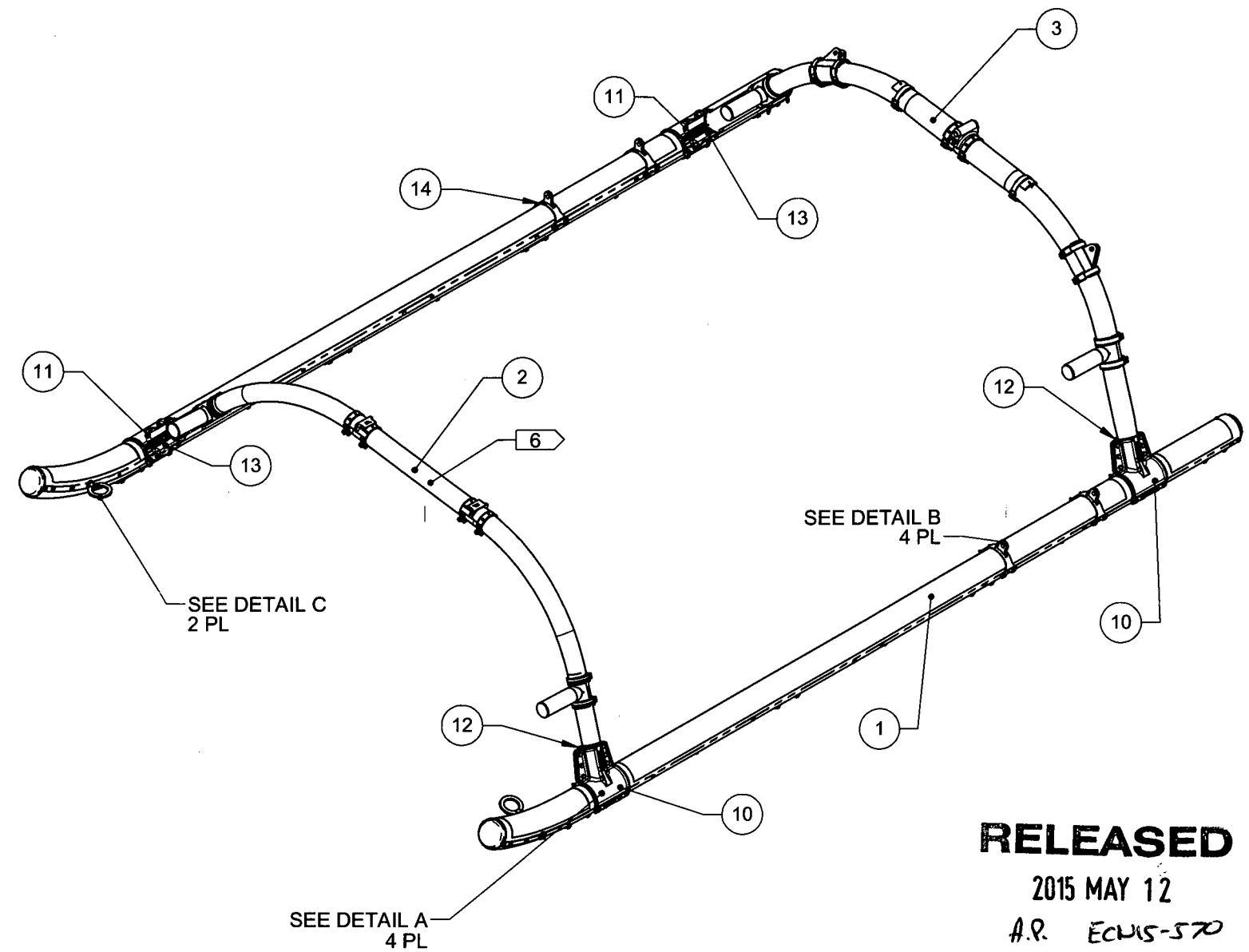


| ITEM | QTY -021 | P/N | DESCRIPTION |
|------|-------------|---------------|--------------------------------|
| | X | D119-796-021 | STD GEAR WITH STD WEARPADS |
| 1 | 2 | D119-646-041 | STD SKIDTUBE WITH STD WEARPADS |
| 2 | 1 | D119-796-151 | XTUBE ASSY (AW119 MKII FWD) |
| 3 | 1 | D119-796-251 | XTUBE ASSY (AW119 MKII AFT) |
| 4 | 48 | D2652 | BUSHING |
| 5 | 2 | D3407-041 | TOW RING |
| 6 | 4 | D3417-5 | WASHER |
| 7 | 2 | D3456-1 | WASHER |
| 8 | 48 | D3672-3 | PHENOLIC WASHER |
| 9 | 48 | D3672-7 | PHENOLIC WASHER |
| 10 | 2 | D3883-1 | SADDLE, OUTBOARD LH |
| 11 | 2 | D3883-2 | SADDLE, OUTBOARD RH |
| 12 | 2 | D3884-1 | SADDLE, INBOARD LH |
| 13 | 2 | D3884-2 | SADDLE, INBOARD RH |
| 14 | 4 | D3886-041 | LUG ASSEMBLY |
| 15 | 8 | AN3C46A | BOLT |
| 16 | 16 | AN3C50A | BOLT |
| 17 | 24 | AN4C6A | BOLT |
| 18 | 24 | MS21043-3 | NUT, SELF-LOCKING |
| 19 | 26 | MS21043-4 | NUT, SELF-LOCKING |
| 20 | 8 | MS21043-5 | NUT, SELF-LOCKING |
| 21 | 8 | MS21250-05048 | BOLT |
| 22 | 24 | NAS1149C0332R | WASHER |
| 23 | 48 | NAS1149C0432R | WASHER |
| 24 | 16 | NAS1149C0532R | WASHER |

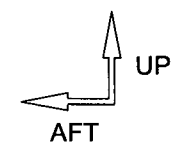
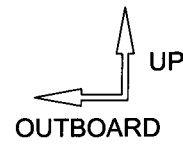
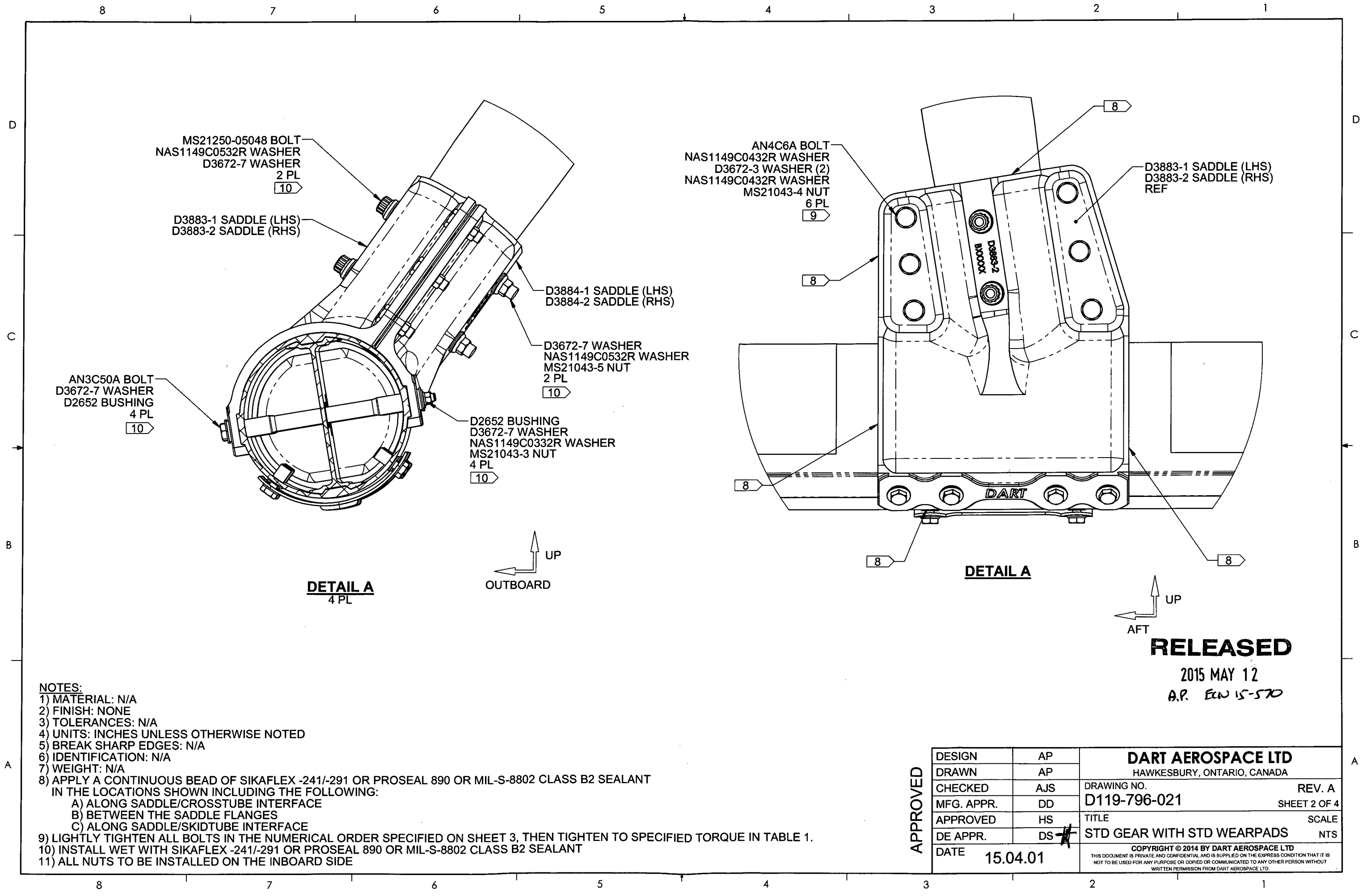


D119-796-021 STD GEAR WITH STD WEARPADS

NOTES:
1) MATERIAL: N/A
2) FINISH: NONE
3) TOLERANCES: N/A
4) UNITS: N/A
5) BREAK SHARP EDGES: N/A
6) IDENTIFICATION: INSTALL D2729-4 RED DECAL IN LOCATION SHOWN
7) WEIGHT: 122.7 LBS

APPROVED

| | | | |
|------------|-------------|--|--------------|
| A | NEW ISSUE | AP | 15.04.01 |
| REV. | DESCRIPTION | BY | DATE |
| DESIGN | AP | DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA | |
| DRAWN | AP | | |
| CHECKED | AJS | DRAWING NO. | REV. A |
| MFG. APPR. | DD | D119-796-021 | SHEET 1 OF 4 |
| APPROVED | HS | TITLE | SCALE |
| DE APPR. | DS | STD GEAR WITH STD WEARPADS | NTS |
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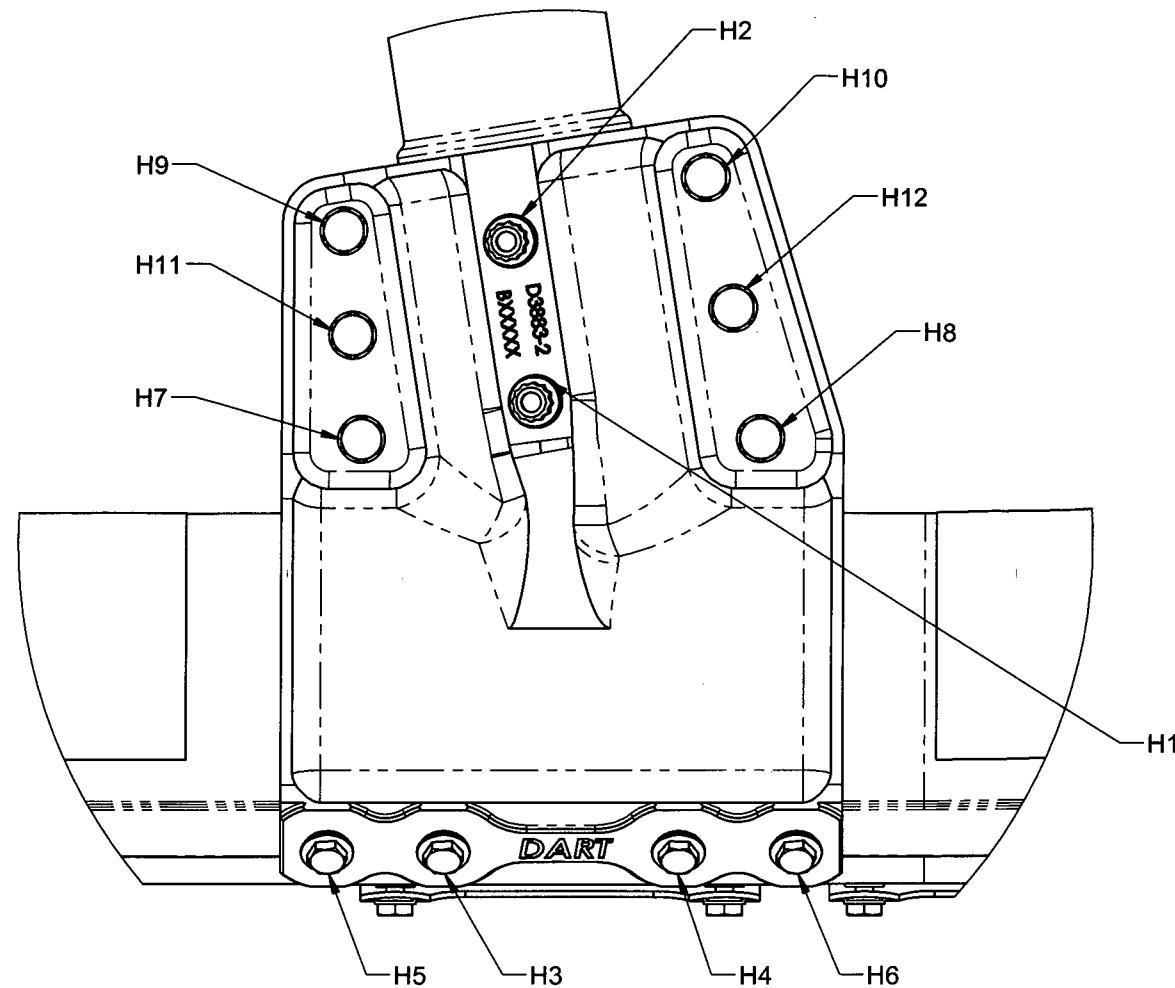


- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: NONE
 - 3) TOLERANCES: N/A
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: N/A
 - 6) IDENTIFICATION: N/A
 - 7) WEIGHT: N/A
 - 8) APPLY A CONTINUOUS BEAD OF SIKAFLEX -241/-291 OR PROSEAL 890 OR MIL-S-8802 CLASS B2 SEALANT IN THE LOCATIONS SHOWN INCLUDING THE FOLLOWING:
 - A) ALONG SADDLE/CROSSTUBE INTERFACE
 - B) BETWEEN THE SADDLE FLANGES
 - C) ALONG SADDLE/SKIDTUBE INTERFACE
 - 9) LIGHTLY TIGHTEN ALL BOLTS IN THE NUMERICAL ORDER SPECIFIED ON SHEET 3, THEN TIGHTEN TO SPECIFIED TORQUE IN TABLE 1.
 - 10) INSTALL WET WITH SIKAFLEX -241/-291 OR PROSEAL 890 OR MIL-S-8802 CLASS B2 SEALANT
 - 11) ALL NUTS TO BE INSTALLED ON THE INBOARD SIDE

RELEASED
2015 MAY 12
A.P. EEN 15-570

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| | | | |
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| MFG. APPR. | DD | D119-796-021 | SHEET 2 OF 4 |
| APPROVED | HS | TITLE | SCALE |
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SUPPLEMENTAL VIEW - TORQUE SEQUENCE

TABLE 1: TORQUE SEQUENCE AND MAX TORQUE

| TORQUE SEQUENCE | PART NUMBER | TORQUE |
|-----------------|---------------|------------------------------|
| H1 | MS21250-05048 | 66-85 IN-LBS (7.3 - 9.6 n-m) |
| H2 | MS21250-05048 | 66-85 IN-LBS (7.3 - 9.6 n-m) |
| H3 | AN3C50A | 15-25 IN-LBS (1.7 - 9.6 N-m) |
| H4 | AN3C50A | 15-25 IN-LBS (1.7 - 9.6 N-m) |
| H5 | AN3C50A | 15-25 IN-LBS (1.7 - 9.6 N-m) |
| H6 | AN3C50A | 15-25 IN-LBS (1.7 - 9.6 N-m) |
| H7 | AN4C6A | 50-70 IN-LBS (5.7 - 7.9 N-m) |
| H8 | AN4C6A | 50-70 IN-LBS (5.7 - 7.9 N-m) |
| H9 | AN4C6A | 50-70 IN-LBS (5.7 - 7.9 N-m) |
| H10 | AN4C6A | 50-70 IN-LBS (5.7 - 7.9 N-m) |
| H11 | AN4C6A | 50-70 IN-LBS (5.7 - 7.9 N-m) |
| H12 | AN4C6A | 50-70 IN-LBS (5.7 - 7.9 N-m) |

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2015 MAY 12

A.P. ECU 15-570

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| CHECKED | AJS | DRAWING NO. | REV. A |
| MFG. APPR. | DD | D119-796-021 | SHEET 3 OF 4 |
| APPROVED | HS | TITLE | SCALE |
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